



DIN EN 1090



CONFORMITY OF THE COMPANY PRODUCTION CONTROL

2499 – CPR -0118195-00-04

IN ACCORDANCE WITH THE REGULATION (EU) NO. 305/2011 OF THE EUROPEAN PARLIAMENT AND THE COUNCIL ON THE 9TH OF MARCH 2011 (CONSTRUCTION PRODUCTS REGULATION – CPR) THIS CERTIFICATE IS VALID FOR:

MANUFACTURER:	KELLER HCW GMBH CARL - KELLER - STRABE 2 - 10 D - 49479 IBBENBÜREN - LAGGENBECK
PRODUCTION SITE(S):	HENDUNGER STRABE 16 D - 97638 MELLRICHSTADT
HARMONISED STANDARD:	EN 1090-1:2009 + A1:2011-02
PRODUCT(S):	STEEL STRUCTURES AND CONSTRUCTIONS KITS UP TO AND INCLUDING EXC2 IN ACCORDANCE WITH EN 1090-2
INTENDED USE:	FOR SUPPORTING PURPOSES IN ALL TYPES OF BUILDINGS
PRODUCTION SCOPE:	DETERMINING DIMENSIONS (ONLY IBBENBÜREN) PRODUCTION (CUTTING - PUNCHING - SHAPING, WELDING, MECHANICAL CONNECTION)
START OF VALIDITY:	20.12.2024
NEXT INSPECTION:	19.12.2027 (ON-SITE INSPECTION)
COMMENTS:	THIS CERTIFICATE INCLUDES AN ANNEX AND THE WELDING CERTIFICATE(S): SCH 0118195-00-04

Bonn, 04.03.2025

Z. Mbaya

Dipl.-Ing. Zakaria Mbaya
Head Welding Technology



ANNEX

DECLARATION METHODS:	ZA 3.2 TO ZA 3.5 (PROCESSES 1, 2, 3A AND 3B) IN ACCORDANCE WITH EN 1090-1
ASSESSMENT AND VERIFICATION OF CONSTANCY OF PERFORMANCE SYSTEM 2+	CERTIFICATION OF AN ACCREDITED AND NOTIFIED BODY ON THE BASIS OF INITIAL INSPECTION OF THE MANUFACTURING PLANT AND OF FACTORY PRODUCTION CONTROL AS WELL AS CONTINUOUS SURVEILLANCE, ASSESSMENT AND EVALUATION OF FACTORY PRODUCTION CONTROL.
PERIOD OF VALIDITY:	THIS CERTIFICATE REMAINS VALID AS LONG AS THE ASSESSMENT PROCESSES AND/OR REQUIREMENTS STATED IN THE HARMONISED STANDARDS FOR THE APPRAISAL OF THE PERFORMANCE OF THE DECLARED CHARACTERISTICS REMAIN UNCHANGED AND THE PRODUCT AND THE PRODUCTION CONDITIONS AT THE SITE(S) ARE NOT SUBSTANTIALLY CHANGED, AT THE LONGEST HOWEVER UNTIL THE NEXT REGULATION INSPECTION.