



DIN EN ISO 3834

ZDH-ZERT GMBH CERTIFIES THAT THE ORGANIZATION

KELLER HCW GMBH
CARL - KELLER - STRAÙE 2 - 10
D - 49479 IBBENBÜREN - LAGGENBECK

IS CERTIFIED TO HAVE PROVIDED EVIDENCE TO THE EXTENT SPECIFIED IN THE ATTACHMENT
THAT THE QUALITY REQUIREMENTS FOR WELDING IN ACCORDANCE WITH

DIN EN ISO 3834-3

ARE FULFILLED.

PERIOD OF VALIDITY FROM 20.12.2024 UNTIL 19.12.2027
CERTIFICATE REGISTRATION NO.: QMS 0118195-01-04
Bonn, 04.03.2025

Z. Mbaya

Dipl.-Ing. Zakaria Mbaya
Head Welding Technology



ATTACHEMENT TO CERTIFICATE NO.: **QMS 0118195-01-04**

TECHNICAL SPECIFICATION: DIN EN ISO 3834-3:2021-08 – QUALITY REQUIREMENTS FOR THE FUSION WELDING OF METALLIC MATERIALS – PART 3: STANDARD – QUALITY REQUIREMENTS

WELDING PROCESS(ES): III - E - MANUAL METAL ARC WELDING WITH COVERED ELECTRODE

PARAMETERS IN ACCORDANCE WITH DIN EN ISO 4063 135 - MAG - ACTIVE GAS METAL ARC WELDING WITH SOLID WIRE ELECTRODE
141 - WIG - TUNGSTEN INERT GAS WELDING WITH SOLID WIRE ELECTRODE

BASE MATERIAL(S): S235, S275, S355 IN ACCORDANCE WITH EN 10025-2
S355MC IN ACCORDANCE WITH EN 10149-2

RESPONSIBLE WELDING SUPERVISOR: ALEXANDER HUGE BORN 10.02.1987
WELDING TECHNOLOGIST/ IWT (DVS/ IIW)

REPRESENTATIVE: CHRISTOPH OVERMEYER BORN 30.01.1968
WELDING SPECIALIST/EWS (DVS/EWF)

COMMENTS: THIS CERTIFICATE IS ISSUED ON THE BASIS OF THE ASSESSMENT PERFORMED ON 30.10.2024.