

WELDING CERTIFICATE DIN EN 1090

THIS WELDING CERTIFICATE IS AN ATTACHMENT TO THE CERTIFICATE NUMBER
2499 - CPR - 0118195-01-04 FOR THE CONFORMITY OF THE COMPANY PRODUCTION CONTROL AND IS
ONLY VALID IN CONNECTION WITH THE CERTIFICATE NAMED WITHIN THE AREA OF VALIDITY
OF THE CONSTRUCTION PRODUCTS REGULATION.

MANUFACTURER: **KELLER HCW GMBH**
CARL - KELLER - STRAÙE 2 - 10
D - 49479 IBBENBÜREN - LAGGENBECK

PRODUCTION SITE(S): AS NAMED ABOVE

TECHNICAL SPECIFICATION: EN 1090-2:2024-09

EXECUTION CLASS: STEEL STRUCTURES AND CONSTRUCTIONS KITS UP TO AND
INCLUDING EXC2 IN ACCORDANCE WITH EN 1090-2

WELDING PROCESS(ES): 111 - E - MANUAL METAL ARC WELDING WITH COVERED ELECTRODE
135 - MAG - ACTIVE GAS METAL ARC WELDING WITH SOLID WIRE
ELECTRODE
141 - WIG - TUNGSTEN INERT GAS WELDING WITH SOLID WIRE
ELECTRODE

BASIS MATERIALS: S235, S275, S355 IN ACCORDANCE WITH EN 10025-2
S355MC IN ACCORDANCE WITH EN 10149-2

RESPONSIBLE WELDING COORDINATOR: ALEXANDER HUGÉ BORN 10.02.1987
WELDING TECHNOLOGIST/ IWT (DVS/ IIW)

REPRESENTATIVES: CHRISTOPH OVERMEYER BORN 30.01.1968
WELDING SPECIALIST/EWS (DVS/EWF)

START OF VALIDITY: 20.12.2024

NEXT INSPECTION: 19.12.2027 (ON-SITE INSPECTION)

CERTIFICATE REG. NO.: **SCH 0118195-01-04**

COMMENTS: WITHIN GERMANY THE „BAUREGELLISTE“ AND THE ACCORDING
„ANPASSUNGSRICHTLINIE STAHLBAU“ MUST BE COMPLIED WITH.

Bonn, 04.03.2025

Z. Mbaya
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Head Welding Technology