



DIN EN ISO 3834

ZDH-ZERT GMBH CERTIFIES THAT THE ORGANIZATION

KELLER HCW GMBH
CARL - KELLER - STRAßE 2 - 10
D - 49479 IBBENBÜREN - LAGGENBECK

IS CERTIFIED TO HAVE PROVIDED EVIDENCE TO THE EXTENT SPECIFIED IN THE ATTACHMENT
THAT THE QUALITY REQUIREMENTS FOR WELDING IN ACCORDANCE WITH

DIN EN ISO 3834-3

ARE FULFILLED.

PERIOD OF VALIDITY FROM 20.12.2021 UNTIL 19.12.2024
CERTIFICATE REGISTRATION NO.: **QMS 0118195-01-03**
Bonn, 08.03.2022


Dipl.-Ing. René Lövenich
Head of Certification Body



ATTACHEMENT TO CERTIFICATE NO.: **QMS 0118195-01-03**

TECHNICAL SPECIFICATION:	DIN EN ISO 3834-3:2006-03 - QUALITY REQUIREMENTS FOR THE FUSION WELDING OF METALLIC MATERIALS - PART 3: STANDARD - QUALITY REQUIREMENTS
WELDING PROCESS(ES):	111 - E - MANUAL METAL ARC WELDING WITH COVERED ELECTRODE
PARAMETERS IN ACCORDANCE WITH DIN EN ISO 4063	135 - MAG - ACTIVE GAS METAL ARC WELDING WITH SOLID WIRE ELECTRODE 141 - WIG - TUNGSTEN INERT GAS WELDING WITH SOLID WIRE ELECTRODE
BASE MATERIAL(S):	S235, S275, S355 IN ACCORDANCE WITH EN 10025-2 S355MC IN ACCORDANCE WITH EN 10149-2
RESPONSIBLE WELDING SUPERVISOR:	MARKUS SCHULTE BORN 28.05.1990 WELDING SPECIALIST/IWS (DVS/IIW)
REPRESENTATIVE:	CHRISTOPH OVERMEYER BORN 30.01.1968 WELDING SPECIALIST/EWS (DVS/EWF)
COMMENTS:	THIS CERTIFICATE IS ISSUED ON THE BASIS OF THE ASSESSMENT PERFORMED ON 19.11.2021.